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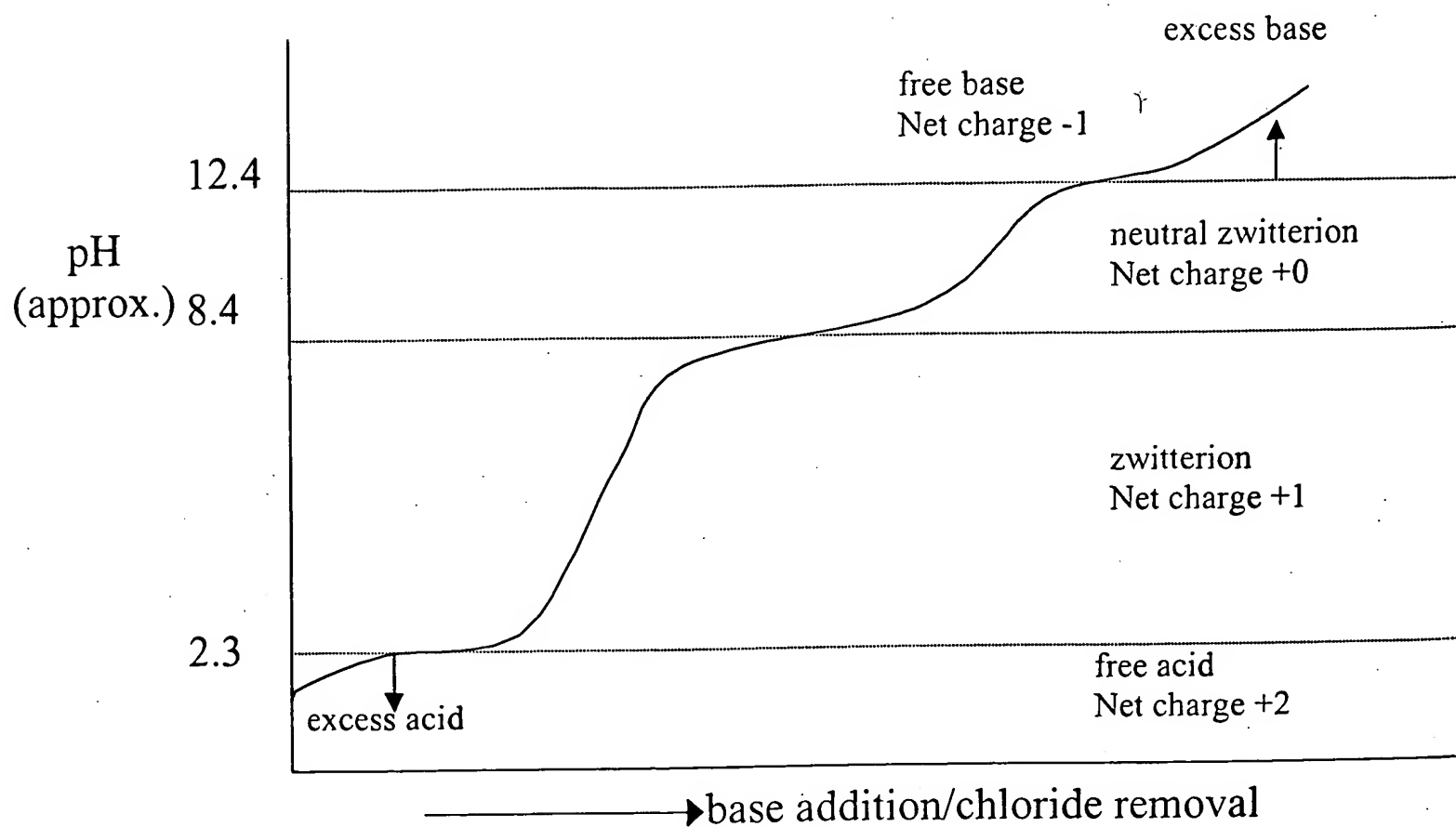
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**Fig. 1**

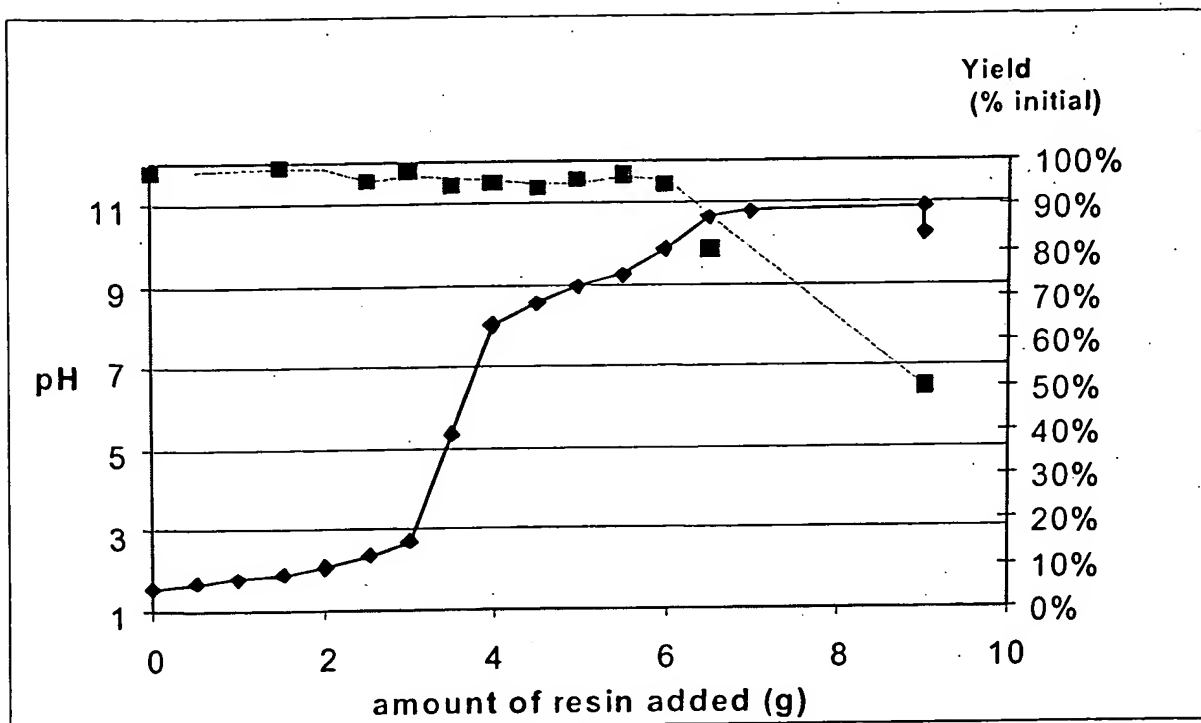


FIG. 2

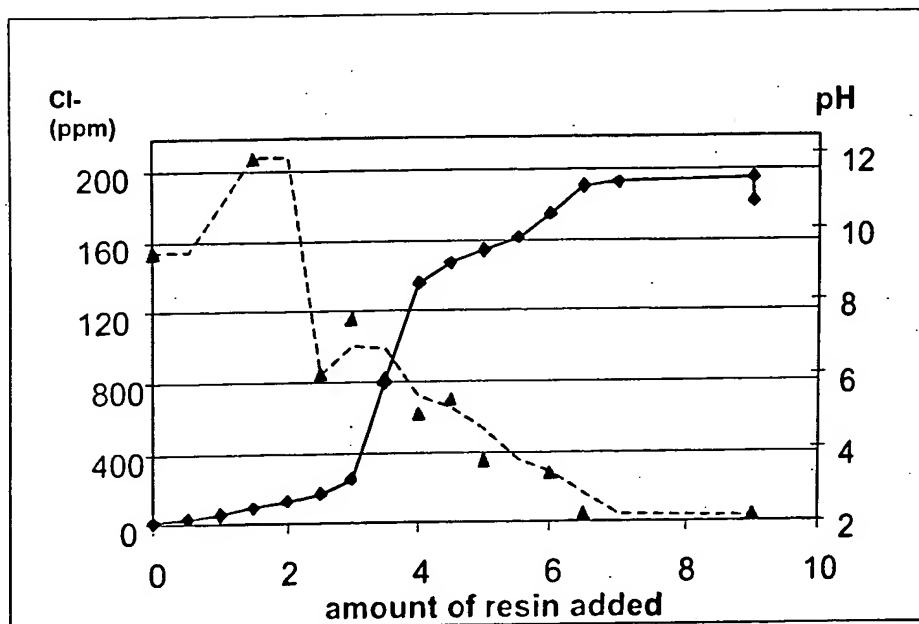
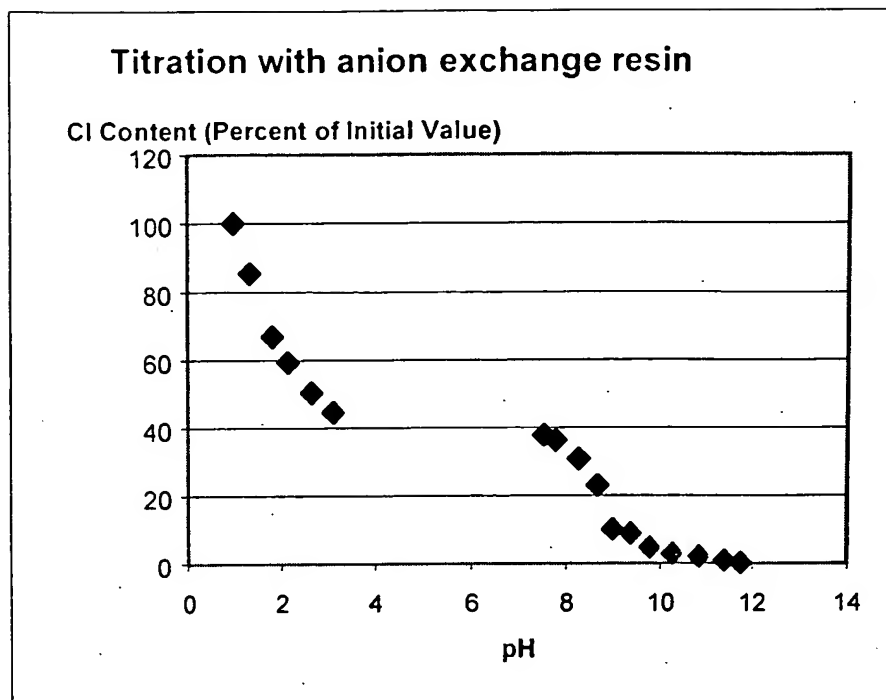
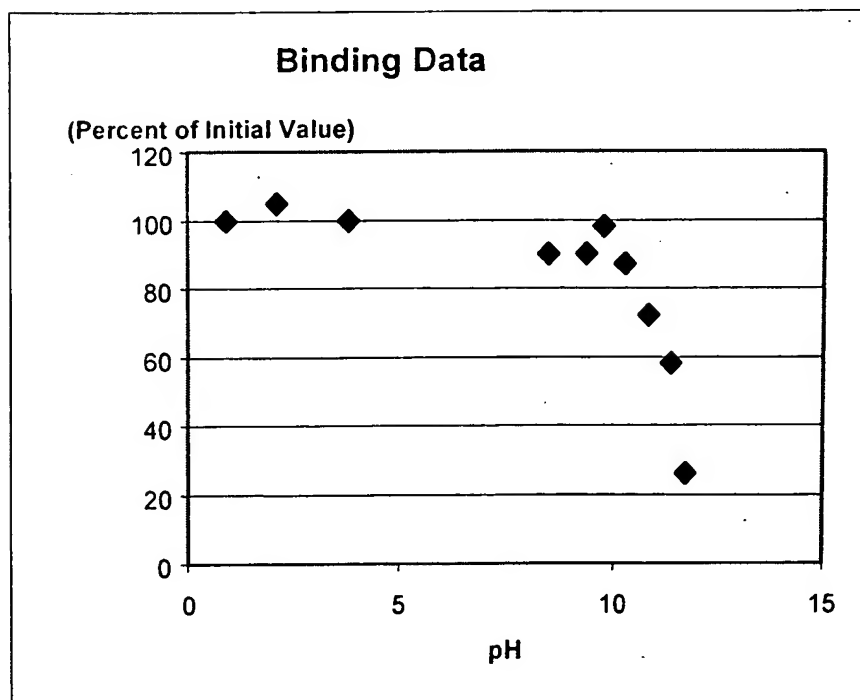


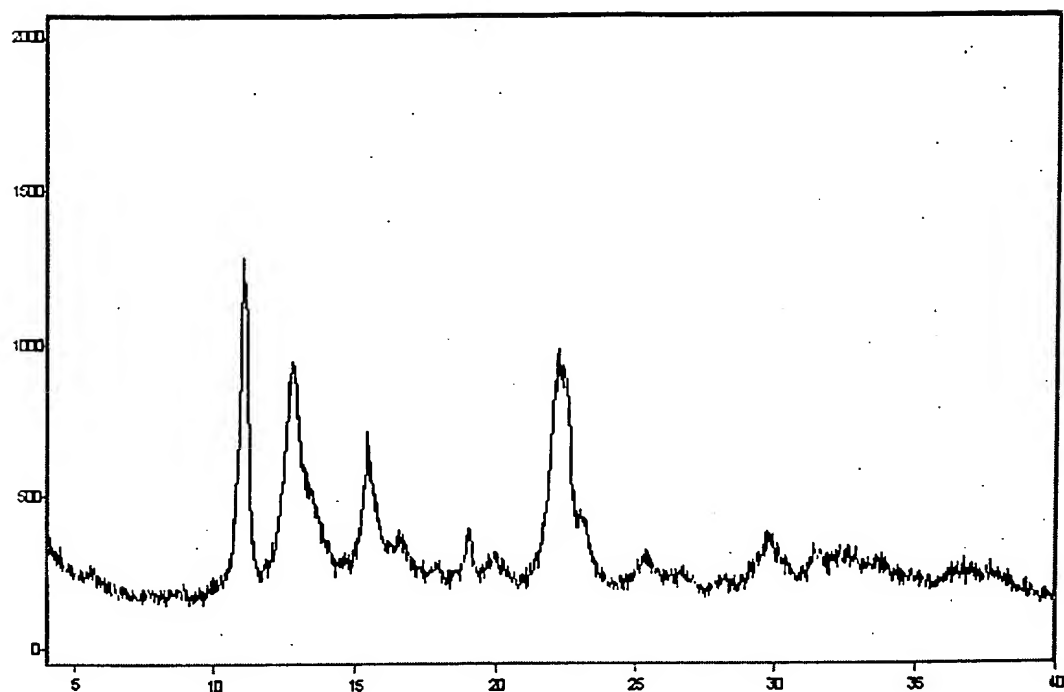
FIG. 3



**FIG. 4**



**FIG. 5**



**Fig. 6 X-ray powder pattern of Example 10**

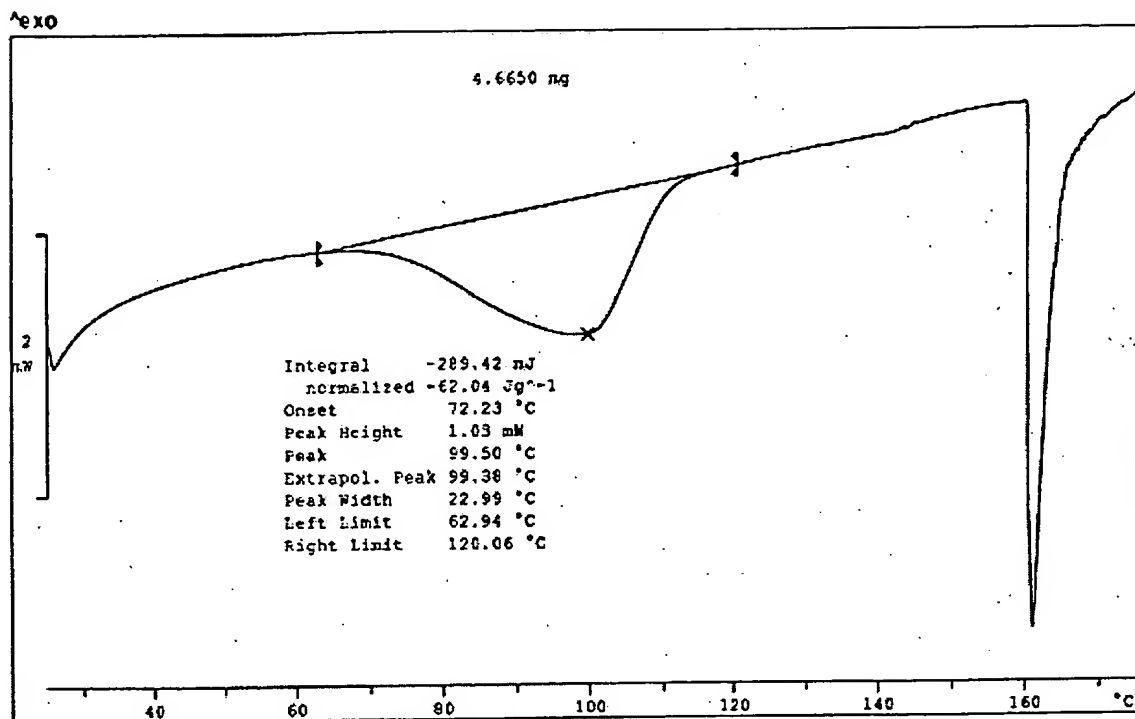


Figure 7. Differential scanning calorimetry of Example 10.

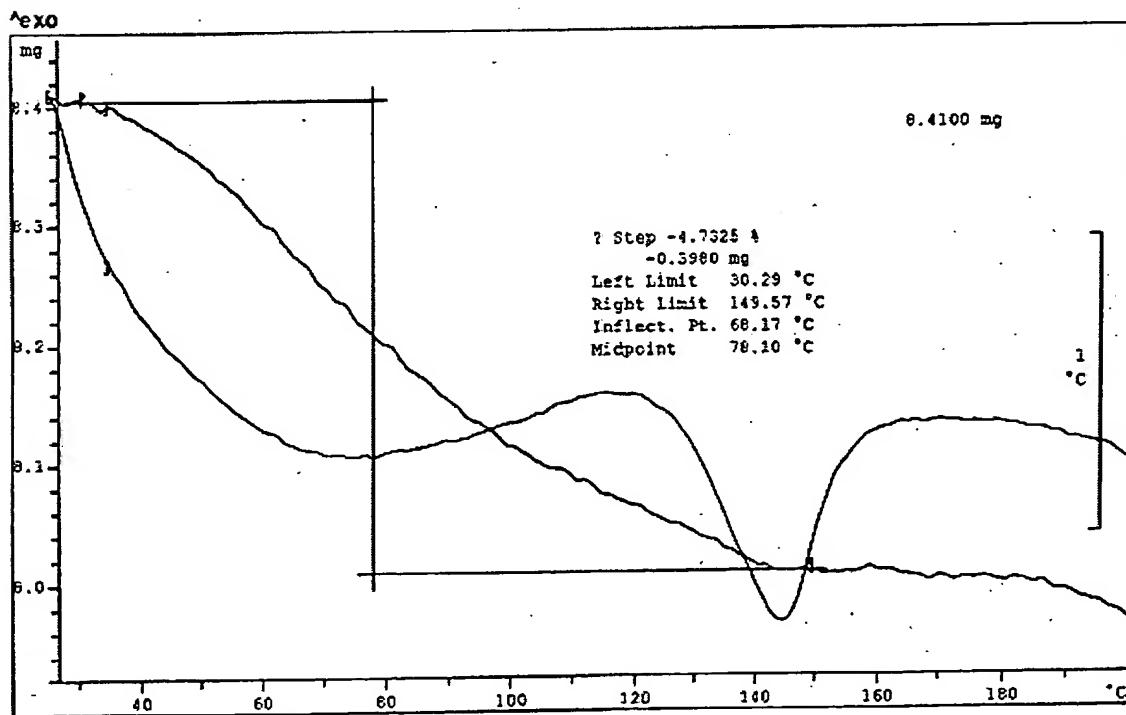
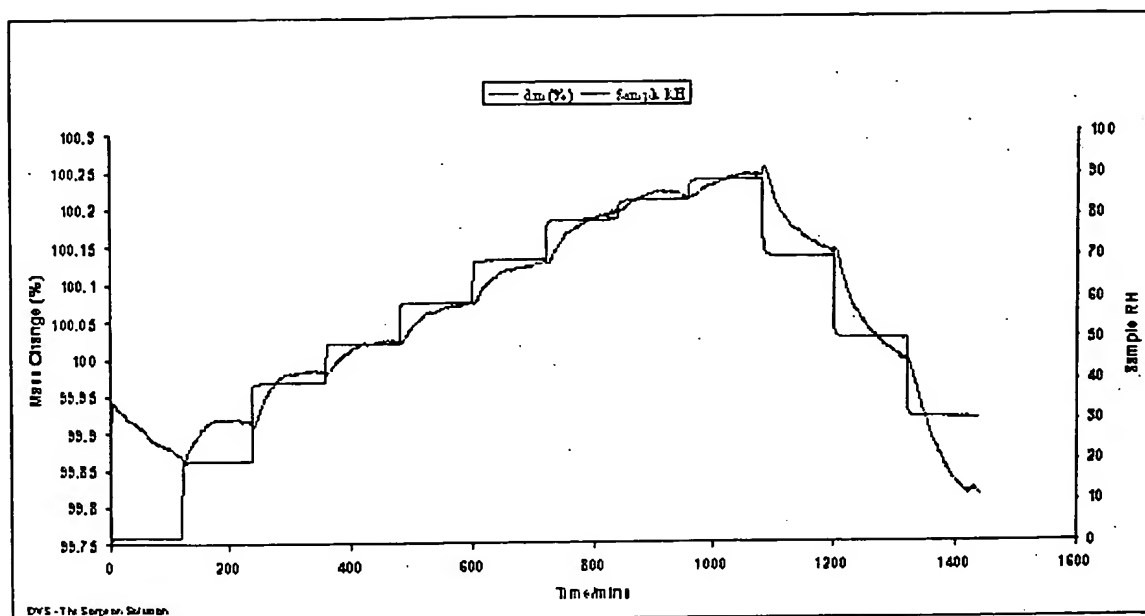
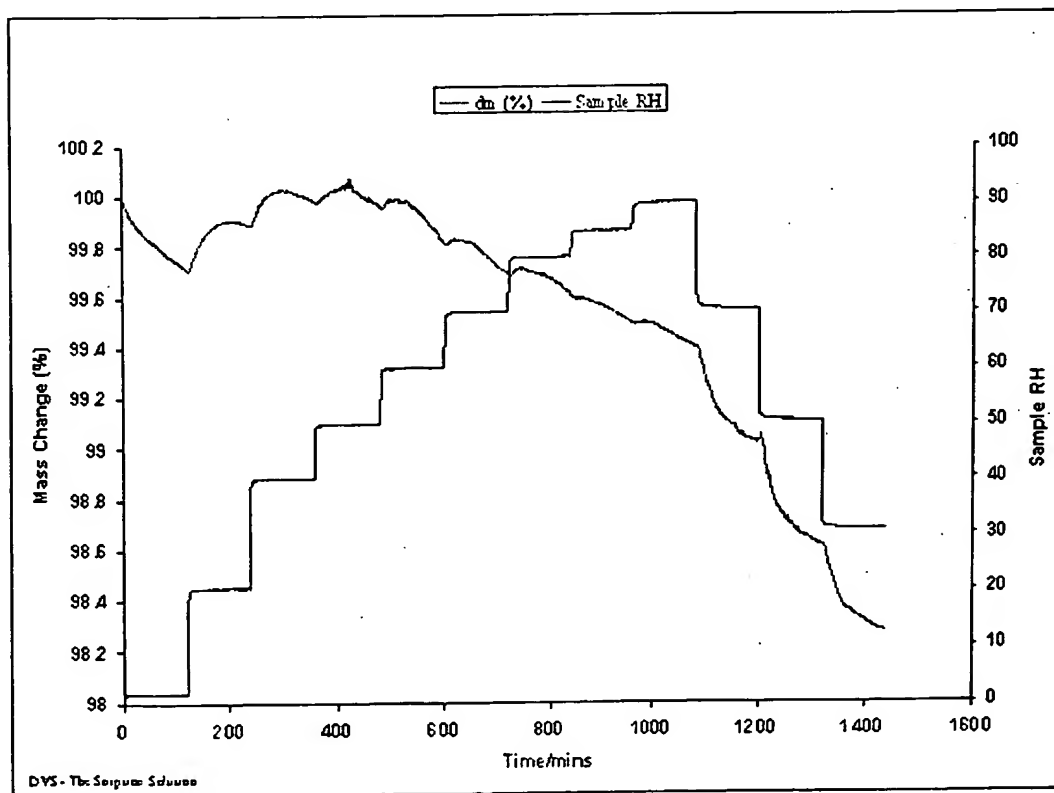


Fig. 8 Thermogravimetric Analysis (TGA) and Scanning Differential Thermal Analysis (SDTA) of Example 10



**Figure 9.** Apparent loss of DMF during the moisture balance measurement is reflected in the overall mass loss during the moisture absorption experiment. The salt is non-hygroscopic absorbing less than half of one percent water at 80% RH, (100.25% – 99.8% at end)



**Figure 10** This sample of crystalline *S*-[2-[(1-Iminoethyl)amino]ethyl]-2-methyl-L-cysteine salicylate demonstrated no significant water absorption at 90% RH, and a

marked mass loss due to release of DMF. This sample was estimated to contain about 3.5% by weight DMF at the beginning of the experiment.

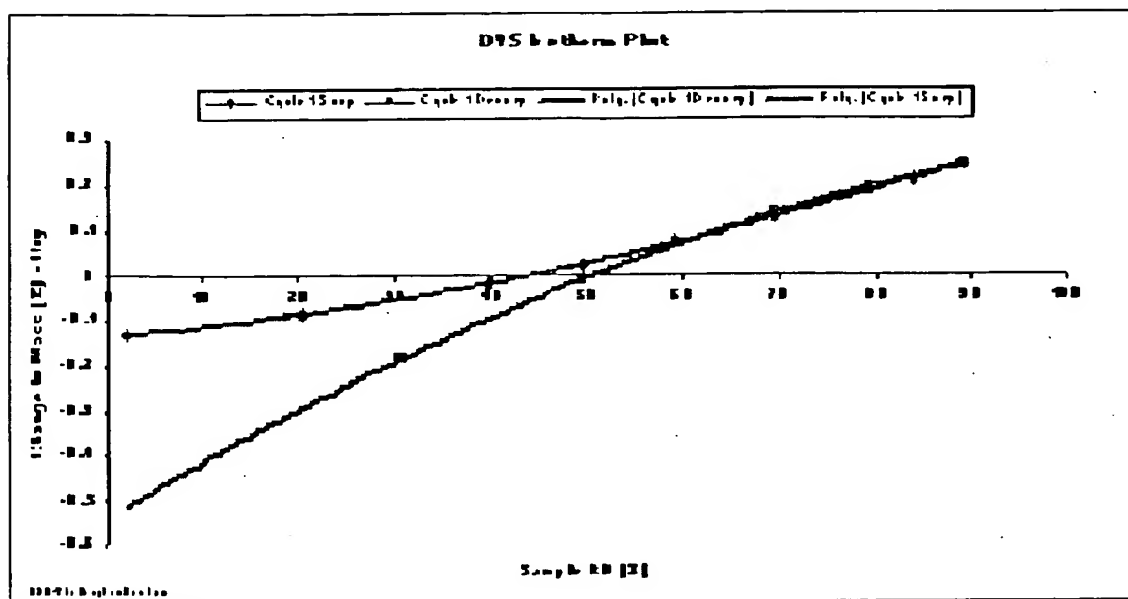


Figure 11. Isotherm plot of Example 10 of *S*-[2-[(1-Iminoethyl)amino]ethyl]-2-methyl-L-cysteine salicylate.

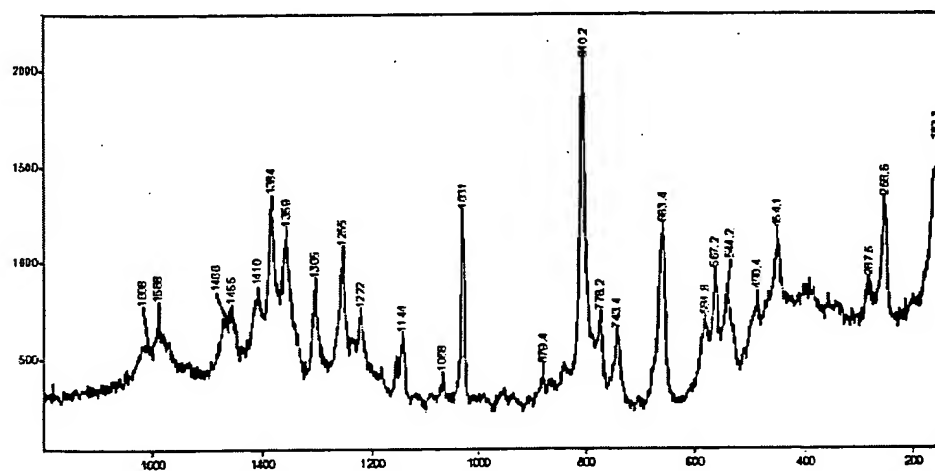


Fig. 12